



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5526-1

Job Sheet 183290



Part No: D5526-1

Job Qty: 8 Ea

Part Name: Upper Hose Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/15/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5526 REV.A ****ONE BLANK MAKE TWO PART**** IPP REV:A 17.04.13 NEW ISSUE DD VERF:JFS IPP
REV:B 17.05.04 as per dwg rev. a2 DD VERF:JFS IPP REV:C 17.12.15 AS PER REV.A11 DD VERF:JFS IPP
REV:D 18.02.26 AS PER DWG REV.A DD VEF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	10/5/18	10/5/18	0.00	0.00	Start Up Machining-4		SBZ 18/10/13
100	Bandsaw	8 pcs	10/5/18	10/5/18	0.00	0.40	Bandsaw1		SBZ 18/10/13
110	CNC Vertical Machining	8 pcs	10/5/18	10/5/18	0.00	0.80	HAAS1-6		SBZ 18/10/13
120	QC	8 pcs	10/5/18	10/5/18	0.00	0.00	QC2 Machining-5		SBZ 18/10/13
130	QC	8 pcs	10/5/18	10/5/18	0.00	0.00	QC8 Machining-5		SBZ 18-10-16
180	Packaging	8 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3-2	5/16/3	OCT 19 2018
190	QC21-SA	8 Ea	10/5/18	10/5/18	0.00	0.00	QC21		DAS 9-19

Part Op 100 - CUT BLANK AT 5.90" ****ONE BLANK MAKE TWO PART****

Descriptions: 110 - 1-Machine as per folio FB559 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNB1.000X4.000	Delrin Bar	1.9680 ft (.246 ea) 2.46 4.92	90-Start up Operation	S109932

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNB1.000X4.000	2	25	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS Part: D5526-1 Job No: 183290 Serial No/Batch: S118043 Revision: A Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/13/18	 DART AEROSPACE Container No: S118043 Dart Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K8A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Water Jet ☐ Eng. Coord. ☐ /Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐ MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																																																																																																																								
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